

PAROC Pro Bend 100



Certification Number	0809-CPR-1016 / Eurofins Expert Services Ltd, Kivimiehentie 4, FI-02150 Espoo. Finland
Designation Code	MW-EN 14303-T8/T9-ST(+)-640-WS1-CL10
Short Description	Prefabricated insulation component made of stone wool.
Application	Thermal insulation of pipe elbows in industrial pipework. Standard radius of other curve is 1,5 x outer diameter of pipe. Other dimensions available on request.

The notified body Eurofins Expert Services Ltd. (0809) performed and issued the certificates: Type-Examination (Module B) certificate No. VTT-C-12177-15-17

Nominal Density 100 kg/m³

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200°C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000°C.

Dimensions

Dimensions		
Thickness	Inner Diameter	Pipe Section Length
30 - 100 mm	15 - 168	Depending on pipe diameter
In accordance with EN 13467	In accordance with EN 13467	

Dimensional Stability		
Property	Value	According to
Maximum Service Temperature - Dimensional Stability	640 °C	EN 14303:2009 +A1:2013 (EN 14707)

Packaging

Package Type Cartons on Pallet

Fire Properties

Reaction to Fire		
Property	Value	According to
Reaction to Fire, Euroclass	A1 _L	EN 14303:2009 (EN 13501-1)

Thermal Properties

Thermal Resistance		
Property	Value	According to
Thermal Conductivity in 50 °C, λ_{50}	0,039 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 100 °C, λ_{100}	0,045 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 200 °C, λ_{200}	0.064 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 300 °C, λ_{300}	0.092 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Dimensions and Tolerances	T8/T9	EN 14303:2009+A1:2013

Moisture Properties

Water Permeability		
Property	Value	According to
Water Absorption, Short Term WS, W_p	$\leq 1 \text{ kg/m}^2$	EN 14303:2009+A1:2013 (EN 13472)

Rate of Release of Corrosive Substances

Trace Quantities of Water Soluble Ions and the pH Value		
Property	Value	According to
Chloride Ions, Cl ⁻	< 10 ppm	EN 14303:2009+A1:2013 (EN 13468)

Chloride content not declared for products produced in Hällekis.

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